



155 Pr 244 S
Box 6
Notre-Dame-de-Lourdes, MB
R0G 1M0

Tuff Spring Latch Assembly Instructions

- 1 Insert spring into latch housing.
- 2 Insert 1" OD tube into latch housing.
- 3 Insert 7/16 Nut into latch housing, carefully orient nut with hole in side of tubing.
- 4 Use 5" Bolt to push Hex nut up to hole in side of 1" OD tubing.
- 5 Insert 5" Bolt into hole in side of 1" OD tubing, apply light pressure to Nut to orient it with 5" Bolt face.
- 6 Thread on slightly to ensure correct placement and remove 5" Bolt.
- 7 Insert 5" Bolt into 3/4" OD tube, exposing threads on opposite side.
- 8 Insert bolt with tube sleeve into 1" OD tube side hole and thread into nut.
- 9 Ensure Bolt is tightened sufficiently (Impact drill recommended).
- 10 Use spray adhesive (not supplied) in black cap
- 11 Slide black PVC cap overtop Bolt with tube sleeve.
- 12 Leave adhesive set for 1/2 hour or more depending on brand used.

For an instructional video, please go to the following website:

<http://tuff.bz/tuff/livestock-handling-equipment/instructions>